



FIG. 1

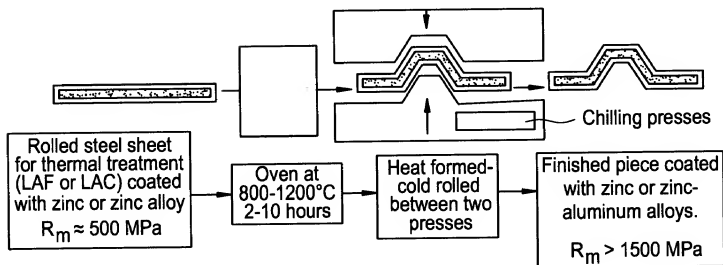
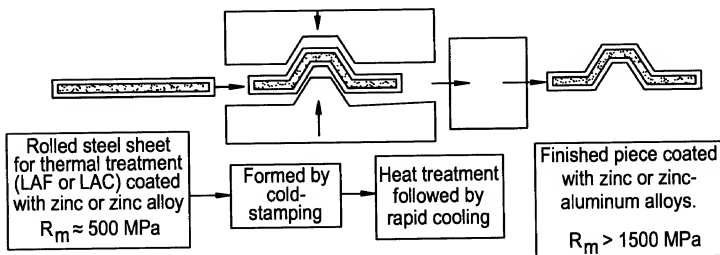


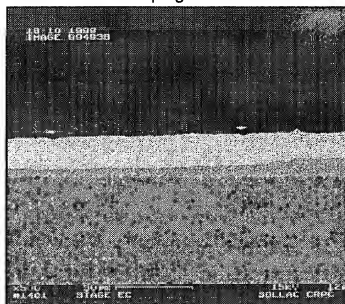
FIG. 2





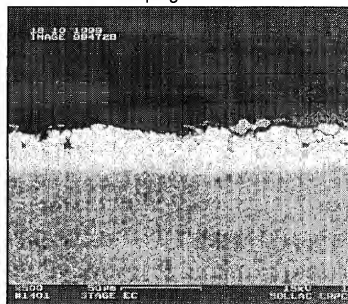
**FIG. 3A**

Before cold-stamping and heat treatment



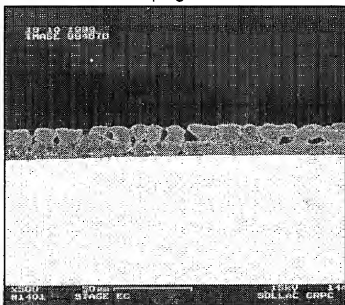
**FIG. 3B**

After cold-stamping and heat treatment



**FIG. 4A**

Before heat-stamping and heat treatment



**FIG. 4B**

After heat-stamping and heat treatment

